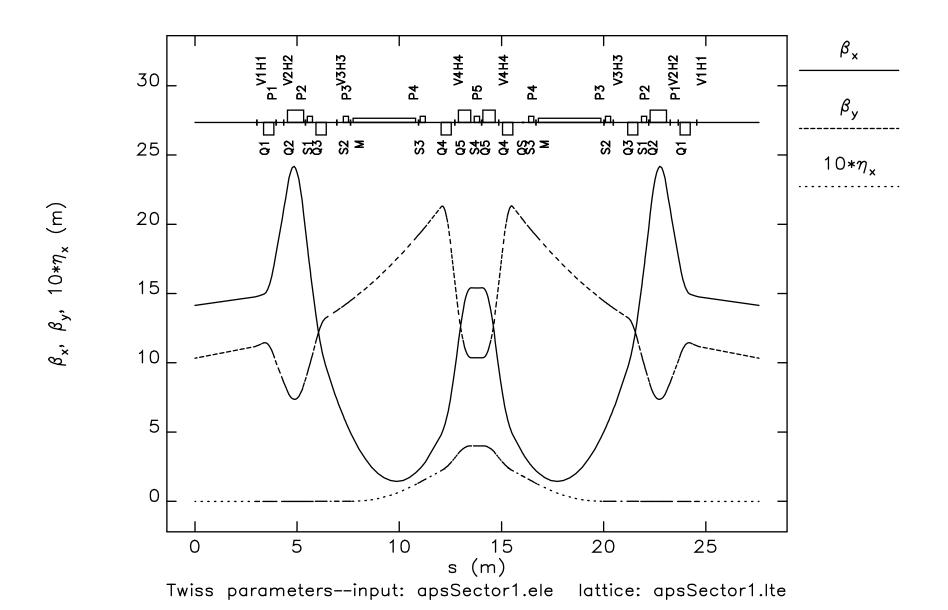
Orbit Stability

- I. DC Orbit Correction
 - A. System uses up to 360 broad-band (turn-by-turn) rf beam position monitors to compute corrections at 80 out of 317 steering corrector magnets in each plane.
 - B. Local steering corrections performed aperiodically at user request only.
 - C. Nonlinear "de-spiking" algorithm used to replace erroneous readbacks with average from neighboring units.
 - D. Open-loop intensity dependence compensation performed in parallel with global orbit correction.
 - E. Orbit length correction performed, which varies the rf frequency to hold beam centered in high-dispersion quadrupoles.
- II. Present system generally meets beam stability specifications (±5 % of beam size)
 - A. Limitations on DC beam stability primarily deriving from long-term drift / intensity dependence, and fill-to-fill reproducibility deriving from bunch pattern sensitivity.
 - B. Addition of narrow-band electronics at 21 ID source points expected to improve fill-to-fill reproducibility and long-term drift performance.

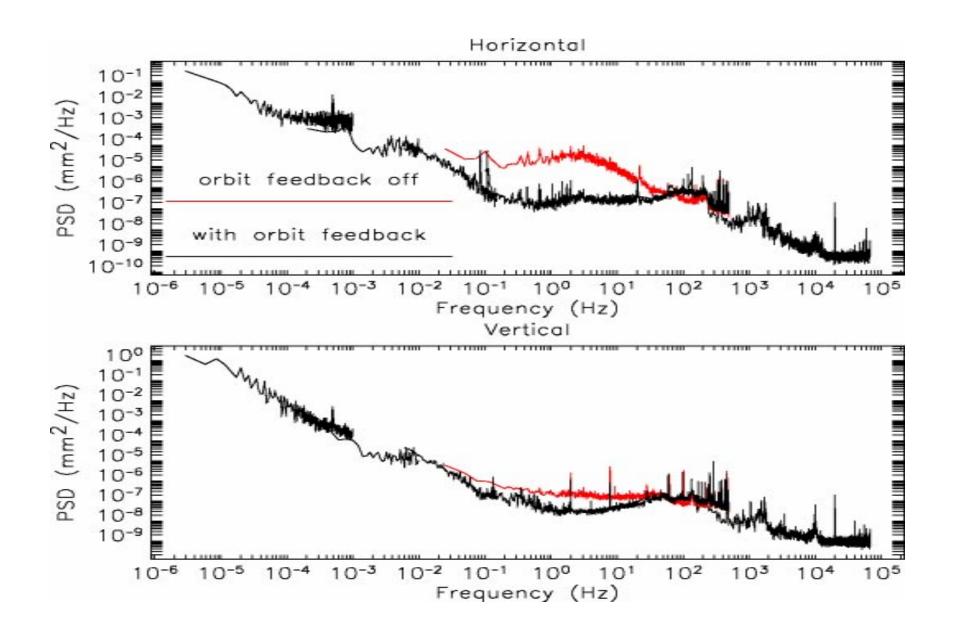


Beam Stability Performance to Date (5/98)

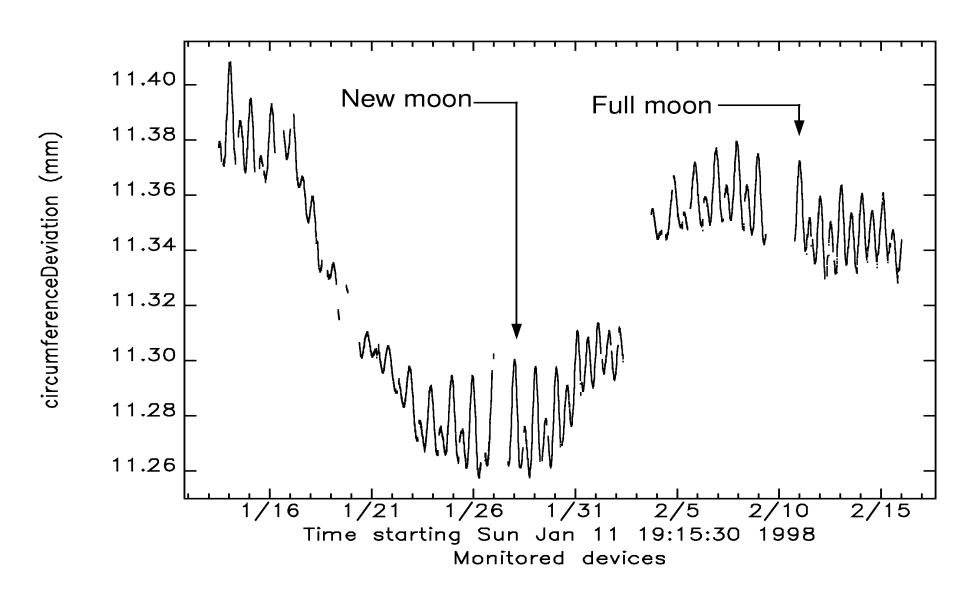
Frequency Band	Horizontal Motion ΔX (microns rms)	Vertical Motion ΔY (microns rms)	Limitations		
Low Frequency Drift, (10 ^{- 6} 017 Hz)	$<\sigma_{\rm X}^{\ *}$	2.5 to 20	Electronics Intensity Dependence, Mechanical and Electrical Thermal Effects, RFBPM Bunch Pattern Dependence, IDXBPM stray radiation.		
Jitter (.017 - 30 Hz)	< 4.5, or 1.3% σ_{X}^{*}	< 1.8, or 10% σ_y^*	High Bandwidth Corrector Availability, IDXBPM stray radiation		
High Frequency 30 - 500 Hz	< 12.4	< 7.5	Power Supply, RF Voltage Stability		
Very High Frequency 0.5 - 135 kHz	5	6	RF Voltage Stability, Multibunch Instabilities		
Broadband TOTAL	14.1 + drift	10.1 to 22.3	Long Term Drift		

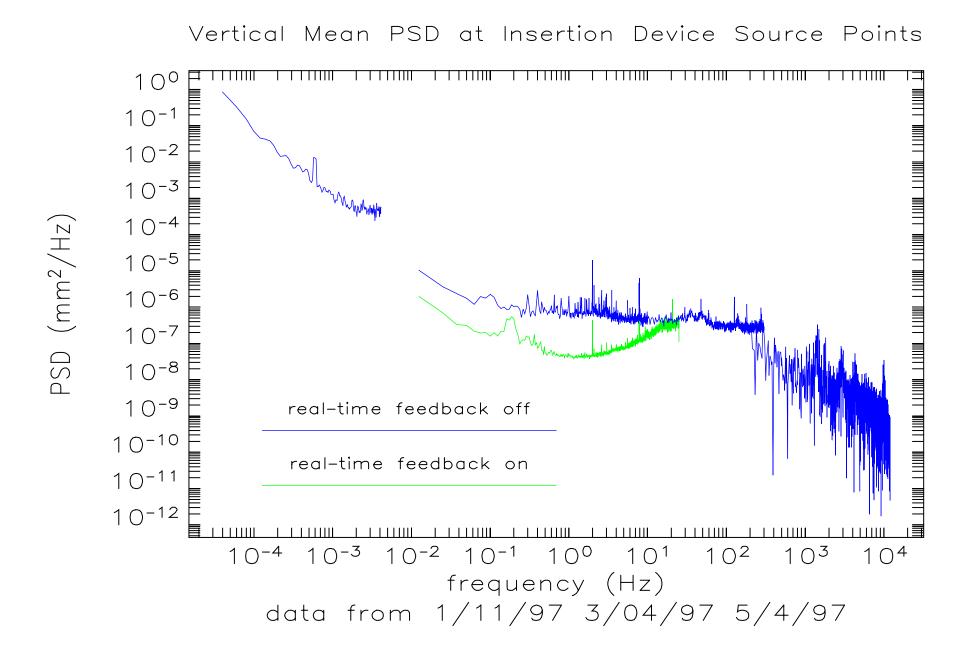
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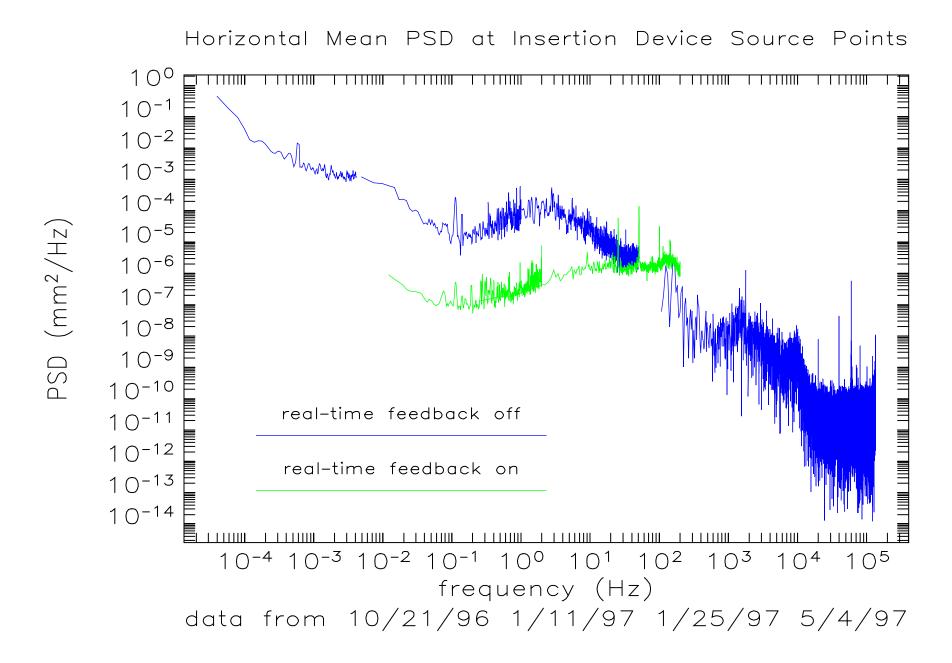
: Beam sizes $\sigma_x = 335$ microns, $\sigma_y = 18$ microns @ 1% coupling



Measured deviation of APS storage ring circumference from 1104 meter design value for operational period 98-1

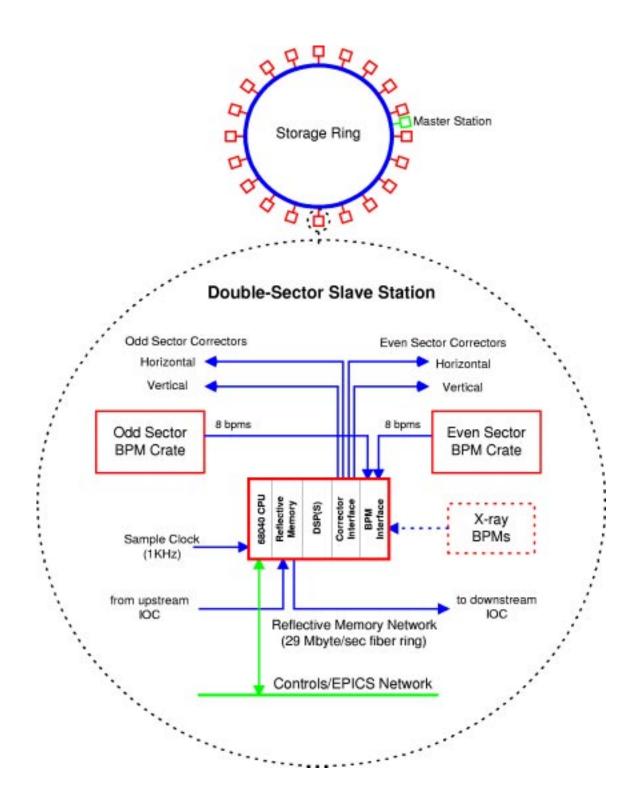






Real-Time Closed Orbit Feedback

- I. Commissioned 7/97 supporting user beam.
- II. Beam stability better than 1.8 microns rms vertically and 5.0 microns horizontally in the band 0.01 to 30 Hz
- III. Employs up to 160 broadband rf BPMs, and 38 correctors which are updated at a 1.6 kHz rate.
- IV. Provides powerful diagnostic for identification of noise sources and malfunctioning BPMs.
- V. Upgrade planned to incorporate up to 80 steering correctors for improved performance.
 - A. AC behavior of additional correctors differs significantly from those presently in use as a result of eddy currents in thick-walled aluminum vacuum chamber. Present set of 38 correctors mounted at thin-walled Inconel spool pieces yielding broadband performance.
- VI. Power supply controls upgrade in process to allow 18 bit set point resolution and additional diagnostics.
- VII. Narrowband rf bpm and X-BPM data available to feedback system. Future algorithms will incorporate this data.

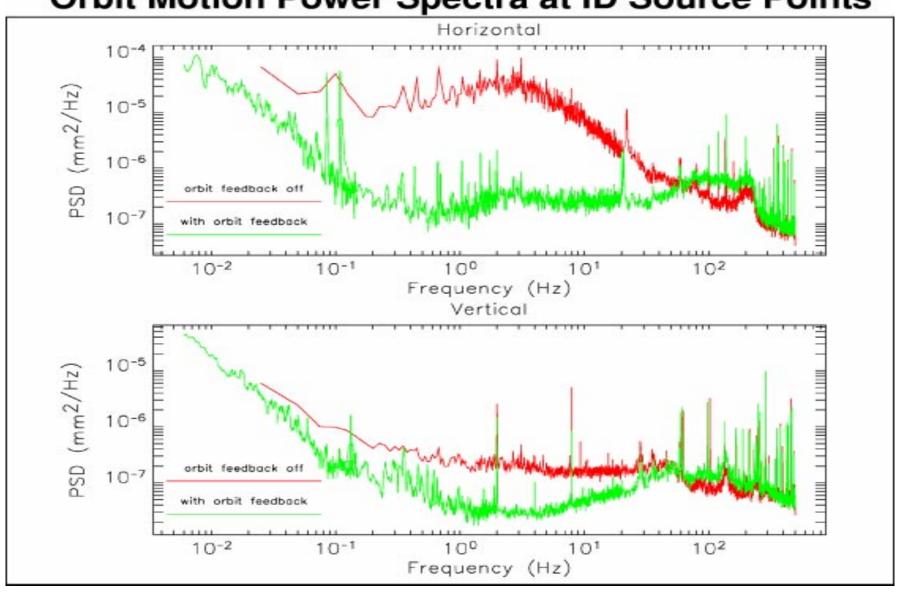


Orbit Stability at Insertion-Device Source Points

	Horizontal		Vertical	
	No F/B	F/B on	No F/B	F/B on
Required orbit stability (rms) (with 10% x-y coupling)	17.5µm		4.5µm	
Orbit motion 0.016Hz-30Hz (rms)	18.4µm	4.4µm	3.1µm	1.8µm
Orbit motion <u>0.25Hz-500Hz</u> (rms)	20µm	13.2µm	7.4µm	7.5µm
Beam size at I.D. source points (rms) (inferred from S35BM @ 100mA)	335µm		18μm	
Beta at I.D. source points (design)	17m		3m	

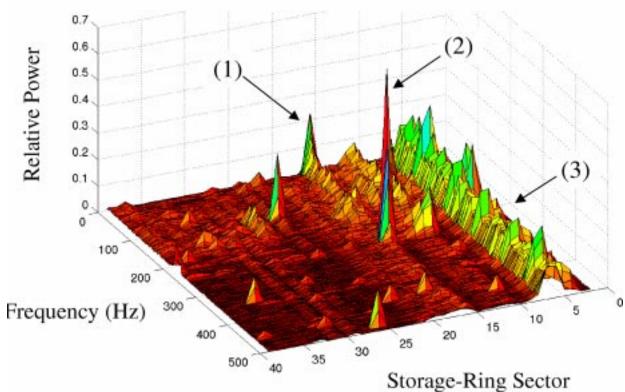
Measurements were taken during the APS "98-2" user run with 1% x-y coupling

Orbit Motion Power Spectra at ID Source Points



Roadmap of Horizontal Sources (September 1997)





- (1) Low-frequency random noise from sextupole power supply with poor regulation.
- (2) Narrow-band source at 248Hz from oscillating corrector power supply.
- (3) Broad-band noise caused by bad BPM in sector 6 (not real orbit motion).

Reduction of X-Ray Beam Position Monitor Systematic Errors by Modification of the Lattice

- I. Insertion device X-BPMs are subject to the influence of variable stray radiation sources emanating from nearby bending magnets, quadrupoles, sextupoles, and steering correctors.
- II. Introduction of a chicane into the lattice eliminates nearly all of the stray radiation from the X-BPM field of view.
- III. Ray tracing studies show feasibility of concept.
- IV. Sector 34 chosen for initial trial, December, 1998.
 - A. Direct comparison of broadband, narrowband and x-ray beam position monitors possible here.
 - B. Novel ideas such as the use of radiation from the correctors located immediately upstream and downstream of the insertion device as a diagnostic will be investigated.
 - C. A special-purpose X-BPM blade actuator (beam profiler) with a large scan range is being installed in the 34-ID beamline front end during the October shutdown to map out the radiation field patterns both before and after performing lattice change.

Concept for Elimination of X-BPM Background Signals

